Standard Number: **7654.80** 

Superseding: April 12, 2011 Effective Date: November 7, 2022

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# Slings, Synthetic Webbing, Nylon



#### 1. Scope

This standard covers the requirements for nylon slings, also known as synthetic webbing slings.

This standard applies to the following Seattle City Light (SCL) stock numbers:

Stock No.	Length (ft)
765480	3
765484	4
765485	5
765486	6
765488	8
765490	10
765492	12
014932	16

#### 2. Application

Slings are used to rig and hoist loads.

Before starting a job, sling users shall be trained in the selection, inspection, cautions to personnel, effects of the environment, and rigging practices cited in ASME B30.9.

#### 3. Industry Standards

Slings shall meet the applicable requirements of the latest revision of the following industry standard:

**ASME B30.9**; "Slings, Safety Standard for Cableways, Cranes, Derricks, Hoists, Hooks, Jacks, and Slings"

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ACA

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#### 4. Requirements

#### 4.1 Common

Webbing material	Nylon
Webbing material color	Yellow
Webbing design factor	5 to 1
Abrasion resistant webbing treatment	Required
Wear indicator system	Required
Webbing construction, tensile strength, minimum	9,800 lb/in of webbing width
Width (in)	2
Length (ft)	As cited in Section 9 of this standard
Number of plies	As cited in Section 9 of this standard

**Eyes** 

End style Eye/eye

TypesType 4 (twisted eye)TreatmentLined bearing pointTaperingTapered eyes

#### 4.2 One-Ply

## Table 4.2. Rated Capacity, Minimum

Vertical, lb	3,100		
Basket, lb	6,200		
Choker, Ib	2,480		

#### 4.3 Two-Ply

#### **Table 4.3. Rated Capacity, Minimum**

Vertical, lb	06,200
Basket, lb	12,400
Choker, Ib	04,960

## 5. Marking

Each sling shall be marked according to the requirements of ANSI/ASME B30.9, Section 9-5.7. This information shall include, but not be limited to:

- Name or trademark of manufacturer
- Manufacturer's code or stock number
- Rated load for at least one hitch type and the angle upon which it is based
- Type of synthetic web material
- Number of legs, if more than one

## 6. Testing

Test data that establishes compliance with the requirements of ASME B30.9 shall be provided upon request.

## 7. Packaging

Slings shall be individually packaged to prevent damage during shipping, handling, and storage.

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Each shipping container shall be marked with:

- Seattle City Light purchase order number
- Seattle City Light stock number

#### 8. Issuance

Stock unit: EA

#### 9. Approved Manufacturers

	Length	nath Number	Manufacturers and Catalog Numbers			
Stock No.	(ft)	of Plies	Lift-All	Lift-It	OSP Sling	Tuffy Products
765480	3	1	EE1802NUTX3	EE1-902HTTX3	EE1-902-3	EET-1-902-3BWE
765484	4	1	EE1802NUTX4	EE1-902HTTX4	EE1-902-4	EET-1-902-4 BWE
765485	5	2	EE2802NUTX5	EE2-902HTTX5	EE2-902-5	EET-2-902-5 BWE
765486	6	2	EE2802NUTX6	EE2-902HTTX6	EE2-902-6	EET-2-902-6 BWE
765488	8	2	EE2802NUTX8	EE2-902HTTX8	EE2-902-8	EET-2-902-8 BWE
765490	10	2	EE2802NUTX10	EE2-902HTTX10	EE2-902-10	EET-2-902-10 BWE
765492	12	2	EE2802NUTX12	EE2-902HTTX12	EE2-902-12	EET-2-902-12 BWE
014932	16	2	EE2802NUTX16	EE2-902HTTX16	EE2-902-16	EET-2-902-16BWE

#### 10. References

**Shetab, Muneer**; SCL Standards Engineer and subject matter expert for 7654.80

Shipek, John; SCL Standards Engineer, subject matter expert and originator of 7654.80

www.lift-all.com

www.lift-it.com

www.ospsling.com

www.tuffyweb.com