MATERIAL STANDARD

standard number: **6693.80**

superseding: July 13, 2011 effective date: March 21, 2024

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CONNECTORS, BRONZE VISE



1. Scope

This material standard covers the requirements for bronze, side-opening, vise type connectors with standard hex bolt head.

2. Application

Vise connectors are used in a variety of applications to join solid and stranded copper conductors. For primary applications, connectors are designed to be installed with live line tools.

3. Construction

Vise connector body and jaw shall be forged bronze.

Vise connector bolt shall be silicon bronze or stainless steel.

Vise connector bolt shall be hex-type designed for use with standard, English-sized ratchet wrenches.

Vise connector shall be of interlocking design to eliminate the problem of lost parts.

Vise connector shall be designed to be installed and removed with live line tools.

4. Packaging

Vise connectors shall be packaged to prevent damage during shipping, storage, and casual handling prior to installation.

Each package shall be legibly marked with the following information:

- Manufacturer identification
- Quantity contained
- Product description
- Seattle City Light Purchase Order Number

The Seattle City Light Stock Number Quantity of vise connectors per package shall be as mutually agreed upon between supplier and Seattle City Light.

Package weight shall not exceed 50 pounds.

5. Issuance

Stock Unit: EA

6. Approved Manufacturers

| Stock Number | Conductor Size, AWG / kcmil | Hubbell Power Systems (Fargo) | MacLean Power Systems | Richards Manufacturing |
|--------------|--------------------------------|----------------------------------|-----------------------|---------------------------|
| 012173 | 4 | GC-5004 | BVC-4 | VC5 |
| 012171 | 2 | GC-5002S | BVC-2S | VC7 |
| 012169 | 2/0 | GC-5020S | BVC-20S | VC10s |
| 012170 | 4/0 | GC-5040 | BVC-40 | VC12 |
| 012172 | 500 | _ | _ | VC18 |

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